

## Technical Data Sheet

**Hifax TYC 2137P NA 4WFA Oxford**

Polypropylene Compounds

**Product Description**

Hifax TYC 2137P NA 4WFA Oxford engineered polyolefin material is typically used for various automotive exterior-trim and fascia applications. It offers an excellent combination of scratch resistance, UV resistance, high-gloss part appearance, good processability and a balance of stiffness and impact resistance.

<b>Status</b>	Developmental
<b>Availability</b>	North America
<b>Application</b>	Automotive Parts; Exterior Automotive Applications
<b>Market</b>	Automotive
<b>Processing Method</b>	Injection Molding
<b>Attribute</b>	High Flow; High Gloss; Scratch Resistant; UV Stabilized

<b>Typical Properties</b>	<b>Nominal Value</b>	<b>Units</b>	<b>Test Method</b>
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	32	g/10 min	ISO 1133-1
Density, (23 °C)	0.95	g/cm <sup>3</sup>	ISO 1183-1
<b>Mechanical</b>			
Flexural Modulus, (23 °C)	1250	MPa	ISO 178
Tensile Strength, (23 °C)	21	MPa	ISO 527-1, -2
<b>Impact</b>			
Charpy Impact Strength - Notched			
(23 °C)	40	kJ/m <sup>2</sup>	ISO 179
(-40 °C)	4.0	kJ/m <sup>2</sup>	ISO 179
<b>Thermal</b>			
Deflection Temperature Under Load, (1.80 MPa, Unannealed)	52	°C	ISO 75B-1, -2
<b>Additional Information</b>			
Mold Shrinkage			ISO 294-4
Please contact LyondellBasell for shrinkage recommendations.			